

**STUDIES ON THE CHEMICAL COMPOSITION AND PROPERTIES OF PORTLAND CEMENT****Abdiramanova Zamira Uzaqbayevna**

Nukus Mining Institute "Natural and general professional sciences"

intern teacher

<https://www.doi.org/10.5281/zenodo.7712581>**ARTICLE INFO**Received: 01st March 2023Accepted: 08th March 2023Online: 09th March 2023**KEY WORDS**

Strength property of cement, colloidal nano-silica, component of cement, mixing water, temperature change, ordinary portland cement, chemical components

ABSTRACT

This research on Portland cement includes research on the application of a new method of mixing colloidal nano-silica. Previous studies used powdered nano-silica or colloidal nano-silica and applied binder weight replacement based on methods and processes. In this study, we tried to use ordinary portland cement as binder and replace colloidal nano-silica and observed the process studies and we determined the changes based on the possibilities of comparison with the weight of mixed water. Colloidal nano-silica 10-20%, replaced by 30% mixed water. weight status has changed. Current value, setting time, compressive strength, hydration reaction, structural composition, thermal analysis and scanning electron microscopic analysis was performed. Experimental results show that the new replacement method improves mechanical and microstructural properties through two effects. This is one of them replacement by weight of mixing water shows the effect of homogeneous dispersion of nano-silica particles did not lose the property of anisotropy in their microscopic appearance. The second is the effect of reducing the composition ratio when colloidal nano-silica is replaced, because colloidal nano-silica is denser than mixed water. Therefore, we have confirmed the application of water mixing weight replacement method as a new method of mixing colloidal nano-silica we can analyze from the process.

Introduction

Cement is used in various fields. Concrete as the main component in all forms of reinforced concrete, construction blocks, mortar, roads, asphalt, roof tiles, etc. - our entire modern urban lifestyle is completely dependent on it. simple material. About 2.7 billion tons of cement are produced in the world every year. The most common cement, Portland cement is made by burning limestone and clay at temperatures above 1400°C to form calcium silicates, but many other types cement will have a composition based on mixtures of silicates,



alkalis, phosphates and sulfates. These are dusty materials that develop strong adhesive properties when combined with water. These materials are more accurate known as hydraulic cements. A mixture of gypsum, ordinary lime, hydraulic lime, natural pozzolan and portland cements can further increase the hardness of the cement. Chemical technological processes of cement production. It was determined that the main chemical component of Portland cement is limestone (70-75)% and alumina. (Al_2O_3) and silicon oxide (SiO_2) (15-20) %. Alumina and silica are usually found combined as clay. All cement included the main materials are impure in nature and are found in other ingredients resulting from contact with fuel in calcinations. Some these random ingredients can improve the cement, while others are inert and harmless except in such quantities for displacing important constituents, etc., due to chemical action, which, if in quantity, is positively harmful. widely used hydraulic cements, portland cement is the most important in construction. Cement – various the powder hardens after a few hours when mixed with water and then becomes a hard, strong material within a few days. Cement is mainly used to bind together fine sand and coarse aggregates in concrete. Research in the field of advanced building materials such as the use of nanoparticles as cement mixture reported significant improvements in the properties of traditional building products. In previous studies, various nanoparticles were mixed with cement and their performance evaluated. Nanoparticles such as nanoclay, Al_2O_3 , Fe_2O_3 , TiO_2 and $CaCO_3$ were evaluated; however, SiO_2 has been studied the most. Nano-silicon refers to small particles consisting of a hydroxylated amorphous SiO_2 core. surface, which makes the substance insoluble in water. The size of the particles can be different 100-150 nm; therefore, they are small enough to be suspended in liquid media without sinking. Parameters such as specific surface area, particle size, and size distribution can be controlled synthesis technique. Nano-silica particles provide a high surface area to volume ratio high chemical reactivity. They act as nuclear centers and contribute to their development the amount of additional components to cement is determined as hydration of ordinary portland cement or cementitious materials.

Materials and methods

A commercial grade with an average particle size of 10 nm and a density of 20 nm was used. 0.0012 g/mm³ and an aqueous solution with an alkaline pH of 10. Amount of SiO_2 in water solution was 35%, and the viscosity did not exceed 10 cps at 20 ° C. Chemical The X-ray determined properties used in this study are summarized in Table 1 fluorescence analysis.

Chemical Components (%)							Density (g/mm ³)	Fineness (m ² /kg)	L.O.I (%)	
SiO ₂	Al ₂ O	Fe ₂ O	MgO	CaO	K ₂ O	SO ₃				
OPC	20.51	5.27	3.64	2.86	62.58	0.69	2.72	0.00315	330	0.76

Chemical Component	Cement	Limestone	Sand	Clay
Silica SiO ₂	18-24	1.5	41.8	88.4
Alumina Al ₂ O ₃	4-8	0.5	10.3	2.9
Iron Oxide Fe ₂ O ₃	2-4	0.5	5.8	1.6
Calcium Oxide CaO	60-69	53	17.2	2.8
Magnesium Oxide MgO	2-5	0.4	5.0	0.5
Sulfate SO ₃	0.3-2.7	0.4	0.4	0.4
Loss Of Ignition L.O.I	0.1-0.5	42.4	17.8	2.0



Table 1. Chemical properties and composition of ordinary portland cement

The most common combination of ingredients is limestone (for calcium), combined with very small amounts of clay, shale and sand (as a source of silicon, aluminum and iron). Other "alternative" raw materials such as mill scale, fly ash and slag are sourced from other industries and usually rely on nearby quarries to reduce limestone transport. transported to the primary crusher, where the large "mine" rocks are broken into pieces of approx. 10-100 mm. Usually other raw materials do not require grinding. Then it is proportional to the ratio of raw materials the correct chemical balance and reduced to a fine powder state. It is passed through a mill together for grinding. To ensure the high quality of cement, raw materials and raw material chemistry are very carefully controlled. Furnace exhaust gases used in the mill for drying raw materials. Some gases with wet materials have additional heat sources required for drying. Materials are also homogenized to ensure consistency of product quality. Creation stages cement are:

Some components of cement are obtained from limestone quarry. It is the main component required for the production of cement. Smaller amounts sand and clay are also needed. There are four main elements required for production: limestone, sand and clay indicates the percentage of equal composition of cement components. The four essential elements are calcium, silicon, aluminum and iron.

Limestone pieces then pass through additives (components) that are added to other raw materials on the right.

The raw material is ground into powder. This is sometimes done with rollers that grind the material processes are carried out against the rotating platform.

Everything then goes into a huge, very hot, rotating furnace to go through a process called "sintering." Sintering is the process of turning into a coherent mass by heating without melting. In other words, raw materials become partially dissolved. The raw material reaches about 2500-2700°F (1500°C) internally furnace. This causes chemical and physical changes in the raw materials and they come out of the furnace as large, glassy, red-hot slags are called "clinkers".

The clinker is cooled and reduced to a fine gray powder. A small amount of gypsum is also added in time the final grinding process is carried out. Now it is a finished product - Portland cement. The cement is then stored in silos.

Conclusions

Chemical testing has shown that the strength of all types of cement comes from two components. A decrease in the value of the alumina modulus leads to an increase in the resistance of cement to salts. The experimental data evaluated as part of this study led to the following conclusions. As the exchange rate of colloidal nano-silica increases, the current value and setting time decreased. In addition, compressive strength increased at all measurement ages. Especially the hole The structure increased the amount of strength of cement and affected the increase of large capillary pores. This trend was evident at 30% replacement rate, aided cement hydration and affected ettringite, calcium-silicate-hydrate, gypsum, and portlandite. Especially, portlandite showed a decreasing trend with increasing substitution rate. Through it thermal analysis confirmed that the amount of ettringite and and portlandite was modified as the amount increased, type ettringite and the dense hydration



reaction is carried out in a variable environment. The analysis showed a downward trend. It can accept values without changes in Ca/Si ratio. The formation of cement paste is caused by temperature under the influence of slightly low compression and low heat of hydration. An excess of Fe_2O_3 involves a change in chemical composition. An increase in the amount of Fe_2O_3 can cause the concrete to expand and crack, and the strength property will change. Chemical oxides (MgO, SiO₂, CaO) were determined to be compatible with all types of cement standards. Structural properties of cement such as compressive strength and setting time in all types of compatibility for strength limits. Standards specifications can be followed.

References:

1. Туреумуратов Ш. Н., Нажимова Н. Б. Химические и физико-химические свойства карбонатных минералов плато Устюрт //Universum: химия и биология. – 2020. – №. 10-1 (76). – С. 61-63.
2. Нажимова Н. Б. ИССЛЕДОВАНИЕ ТЕРМИЧЕСКИХ СВОЙСТВ СЫРЬЯ АСФАЛЬТОБЕТОННЫХ СМЕСЕЙ //ПРОРЫВНЫЕ НАУЧНЫЕ ИССЛЕДОВАНИЯ: ПРОБЛЕМЫ, ЗАКОНОМЕРНОСТИ, ПЕРСПЕКТИВЫ. – 2020. – С. 30-32.
3. Кадирбаев А. Б. и др. ПРИМЕР ИСПОЛЬЗОВАНИЯ ТРАДИЦИОННЫХ ТЕХНОЛОГИЙ ПРОИЗВОДСТВА ИЗВЕСТИ //ПРИОРИТЕТНЫЕ НАПРАВЛЕНИЯ РАЗВИТИЯ НАУКИ И ОБРАЗОВАНИЯ. – 2021. – С. 15-17.
4. Нажимова Н. Б. и др. РОЛЬ МИНЕРАЛЬНОГО НАПОЛНИТЕЛЯ В АСФАЛЬТОВОЙ СМЕСИ //МОЛОДОЙ УЧЁНЫЙ. – 2021. – С. 15-18.
5. Bekturganova, Z., & Jumamuratov, R. (2017). МЕТОДЫ ОБУЧЕНИЯ САМОСТОЯТЕЛЬНОЙ РАБОТЕ УЧАЩИХСЯ НА УРОКЕ ХИМИИ.
6. Бектурганова, З., & Jumamuratov, R. (2016). Методические особенности и характер формирования понятий по химии.
7. Kaipbergenov, A., & Jumamuratov, R. (2019). The methodology of teaching chemistry based on the use of computer programs.
8. Каипберганов, А., Косназаров, С., Нургалиева, М., Jumamuratov, R., & Жумамуратов, Р. (2018). АНАЛИЗ ПРОЦЕССА ПОЛУЧЕНИЯ ТРОНЫ МЕТОДОМ КАРБОНИЗАЦИИ СОДОВОГО РАСТВОРА УГЛЕКИСЛОТОЙ.
9. Aynazarova, S., & Jumamuratov, R. (2020). ЗНАЧЕНИЕ БИОЛОГИИ В ЖИЗНИ ЧЕЛОВЕКА.
10. Bekturganova, Z., Bektileyova, G., & Jumamuratov, R. (2017). ИСПОЛЬЗОВАНИЕ НОВЫХ ИНФОРМАЦИОННЫХ ТЕХНОЛОГИЙ В ОБУЧЕНИИ ХИМИИ.
11. Aynazarova, S., Embergenova, U., & Jumamuratov, R. (2021). KIMYONI O'QITISH VOSITALARI TIZIMI VA UNING DIDAKTIK IMKONIYATLARINI O'RGANISH.
12. Abdirazakov, I., & Jumamuratov, R. (2022). MAKTABDA KIMYO FANINI O'QITISHDA KOMPYUTER MODELLARINI QO'LLASH.
13. Kaipbergenov, A., Aynazarova, S., & Jumamuratov, R. (2022). XIMIYA SABAQLIĞIN OQITIWDA INFORMACIYALIQ TEXNOLOGIYALARINAN PAYDALANIW.
14. Bekturganova, Z., Tangirbergenova, R., & Jumamuratov, R. (2017). ТЕХНОЛОГИИ ОБУЧЕНИЯ НА УРОКАХ ХИМИИ.



15. Бектурганова, З., Жумамуратов, Р., & Султанов, Д. (2017). РЕКОМЕНДАЦИИ ПО РАЗРАБОТКЕ И ПРОВЕДЕНИЮ С МЕТОДОМ ПРОБЛЕМНОГО ОБУЧЕНИЯ НА УРОКАХ ХИМИИ.
16. O'TELBAYEVA Muhayyo Alisherovna. (2023). METHODOLOGY AND THEORY OF CHEMISTRY TEACHING IN SCHOOLS, METHODS AND PROCESSES OF THEIR STUDY. *Journal of Experimental Studies*, 2(2), 10–16. <https://doi.org/10.5281/zenodo.7623700>
17. O'TELBAYEVA Muhayyo Alisherovna. (2023). ANALYSIS OF PEDAGOGICAL AND PSYCHOLOGICAL METHODS AND APPROACHES. *Pedagogical and Psychological Studies*, 2(2), 12–16. <https://doi.org/10.5281/zenodo.7624764>
18. Eshmuratova A. A. MATCAD DASTURIDAN FOYDALANIB IKKI VA UCH OLCHOVLI GRAFIKLARNI QURISH // *Journal of Integrated Education and Research*. – 2022. – Т. 1. – №. 5. – С. 534-539.
19. Yeshmuratova A. MINE BLASTING PROCESSES OPTIMIZATION STAGES OF DIGITAL TECHNOLOGY OF DETONATORS // *Scienceweb academic papers collection*. – 2023.
20. Utepbaeva G. et al. FOAM FLOTATION PROCESS, STAGES AND TECHNOLOGICAL PARAMETERS // *Science and innovation*. – 2023. – Т. 2. – №. A2. – С. 136-140.
21. Утемисов А. О., Юлдашова Х. Б. К. СИСТЕМЫ АВТОМАТИЧЕСКОГО УПРАВЛЕНИЯ // *Universum: технические науки*. – 2022. – №. 5-2 (98). – С. 45-47.
22. Tulepbergenovich K. B., Orazimbetovich U. A. Classification and analysis of computer programs for the physical preparation of athletes and exposure of prospects for their studies // *European science review*. – 2015. – №. 7-8. – С. 11-13.
23. Kaipbergenov A. T., Utemisov A. O., Yuldasheva H. B. K. STEADY OF AUTOMATIC CONTROL SYSTEMS // *Academic research in educational sciences*. – 2022. – Т. 3. – №. 6. – С. 918-921.
24. Orazimbetovich U. A. THE USE OF INFORMATION TECHNOLOGY IN THE FIELD OF PHYSICAL CULTURE AND SPORTS // *European Journal of Research and Reflection in Educational Sciences* Vol. – 2019. – Т. 7. – №. 2.
25. Djaksimuratov, K., O'razmatov, J., Yuldashev, S., Toshpulatov, D., & O'telbayev, A. (2021). Geological-Geochemical and Mineralogical Properties of Basalt Rocks of Karakalpakstan.
26. Djaksimuratov, K., O'razmatov, J., Mnajatdinov, D., & O'telbayev, A. (2021). PROPERTIES OF COAL, PROCESSES IN COAL MINING COMPANIES, METHODS OF COAL MINING IN THE WORLD.
27. Djaksimuratov, K., Toshev, O., O'razmatov, J., & O'telbayev, A. (2021). MEASURING AND CRUSHING THE STRENGTH OF ROCKS USE OF VARIOUS TYPES OF SURFACTANTS FOR GRINDING.
28. Djaksimuratov, K., Ravshanov, Z., O'razmatov, J., & O'telbayev, A. (2021). Comprehensive monitoring of surface deformation in underground mining, prevention of mining damage. Modern technologies and their role in mining.
29. Djaksimuratov, K., O'razmatov, J., Maulenov, N., & O'telbayev, A. (2021). FACTORS INFLUENCING THE CONDITIONS OF OPEN PIT MINING, ORE MASS AND DEFORMATION, PROCESSES THAT LEAD TO IMBALANCE DURING EXCAVATION.
30. Djaksimuratov, K., Jumabayeva, G., Maulenov, N., & Rametullayeva, M. (2022). Improving the Efficiency of Excavators Increasing the Efficiency of Temporary Ditch Excavator.



31. Djaksimuratov, K., Jumabayeva, G., Maulenov, N., & Rametullayeva, M. (2022). MONITORING THE CONDITION OF THE DEPOSIT IN MINING ENTERPRISES. MODERN METHODS OF DETERMINING THE LOCATION OF MINERALS.
32. Djaksimuratov, K., Joldasbayeva, A., Bayramova, M., Tolibayev, E., & Maulenov, N. (2022). TECHNOLOGICAL CLASSIFICATION OF UNDERGROUND EXCAVATION WORKS IN GEOTECHNICAL MONITORING SYSTEMS.
33. Djaksimuratov, K., Maulenov, N., Ametov, R., Rametullayeva, M., & Bayramova, M. (2022). MODERN TECHNICAL METHODS OF MONITORING LANDSLIDES IN OPEN MINES.
34. Joldasbayeva, A., Ametov, R., Embergenov, A., Maulenov, N., & Kulmuratova, A. (2022). Technology to prevent Methane or coal dust explosions in the mine.
35. Djaksimuratov, K., Maulenov, N., Rametullayeva, M., Kulmuratova, A., & Embergenov, A. (2022). Technology for Determining the Force of Impact on Buildings in the Vicinity during Blasting Operations in Mines.
36. Djaksimuratov, K., Jumabayeva, G., Maulenov, N., & Rametullayeva, M. (2022). CORROSION OF METALS AND FACTORS AFFECTING IT. METHODS OF PREVENTING CORROSION OF METALS.
37. Kulmuratova, A., Utepbayeva, G., Azizov, A., Yo'ldashova, H., & O'telbayev, A. (2022). AUTOMATION AND ROBOTIZATION OF UNDERGROUND MINES.
38. Ravshanov, Z., O'razmatov, J., Zaytova, M., Kulmuratova, A., & O'telbayev, A. (2022). Conveyor belt structure and mode of operation in mines.
39. Djaksimuratov, K., Maulenov, N., Joldasbayeva, A., O'razmatov, J., & O'telbayev, A. (2022). Model Of Stages of Determination of Strength of Dynamic Fracture of Rocks and Digital Technological Verification.
40. Djaksimuratov, K., Ravshanov, Z., Ergasheva, Z., O'razmatov, J., & O'telbayev, A. (2022). Underground mine mining systems and technological parameters of mine development.
41. Djaksimuratov, K., Maulenov, N., Joldasbayeva, A., O'razmatov, J., & O'telbayev, A. (2022). Methods of Determining the Effect of Temperature and Pressure on the Composition of Rocks.
42. Ravshanov, Z., Joldasbayeva, A., Bayramova, M., & O'telbayev, A. (2023). MINING TECHNOLOGICAL EQUIPMENT THAT DETERMINES THE SLOPE ANGLES OF THE MINE BY MEANS OF LASER BEAMS.
43. Yeshmuratova, A., Kulmuratova, A., Maulenov, N., & Otemisov, U. (2023). MINE BLASTING PROCESSES OPTIMIZATION STAGES OF DIGITAL TECHNOLOGY OF DETONATORS.
44. Ravshanov, Z., Joldasbayeva, A., Maulenov, N., & O'telbayev, A. (2023). Determination of mineral location coordinates in geotechnology and mining enterprises.
45. Djaksimuratov, K., Batirova, U., Otemisov, U., & Aytmuratov, S. (2023). STEPS FOR DETERMINING THE SLOPE ANGLE OF AN OPEN MINE.
46. Djaksimuratov, K., Batirova, U., Abdullaev, A., & Joldasbayeva, A. (2023). GATHERING COORDINATES OF THE GEOLOGICAL AND GEOTECHNICAL LOCATION OF THE MINE.
47. Ravshanov, Z., Joldasbayeva, A., Bayramova, M., & Madreymov, A. (2023). IN GEOLOGICAL AND GEOTECHNICAL PROCESSES IN THE MINE USE OF TECHNOLOGICAL SCANNING EQUIPMENT IN THE UNDERGROUND MINING METHOD.



48. Djaksimuratov, K., Jumabayeva, G., Maulenov, N., & Rametullayeva, M. (2022). Casting And Evaluation of Properties for an Aluminum Alloy Material and Optimizing the Quality Control Parameters.

49. Djaksimuratov, K., Jumabayeva, G., Batirova, U., & O'telbayev, A. (2023). GROUNDWATER CONTROL IN MINES

50. Abdiramanova, Z., Jumabayeva, G., Batirova, U., & O'telbayev, A. (2023). ACTIVITY OF TEBINBULAK IRON ORE MINING ENTERPRISES IN THE REPUBLIC OF KARAKALPAKSTAN.

51. Qurbanov.A.A, Djaksimuratov Karamatdin Mustapaevich, & O'telbayev Azizbek Alisher o'g'li. (2021). FACTORS INFLUENCING THE CONDITIONS OF OPEN PIT MINING, ORE MASS AND DEFORMATION. PROCESSES THAT LEAD TO IMBALANCE DURING EXCAVATION. *Eurasian Journal of Academic Research*, 1(6), 45–49. <https://doi.org/10.5281/zenodo.5500210>

52. O'telbayev Azizbek Alisher o'g'li. (2022). STRENGTH PROPERTIES OF ROCKS AND FACTORS INFLUENCING THEM AND THE PROCESS OF CHANGING THE PROPERTIES OF ROCKS. <https://doi.org/10.5281/zenodo.6034442>

53. Joldasbayeva, A., Maulenov, N., Mnajatdinov, D., & O'telbayev, A. (2023). PROCESSES OF DRAWING UP A VENTILATION SYSTEM SCHEME IN MINES.

54. Maulenov, N., Joldasbayeva, A., O'razmatov, J., & Mnajatdinov, D. (2023). TECHNOLOGICAL MODES OF MONITORING THE LOCATION OF MINES IN THE MINE AND THE SLOPE BORDER OF THE BLAST AREA.

55. Maulenov, N., Joldasbayeva, A., Amanbaev, N., & Mnajatdinov, D. (2023). PROCESSES OF BENEFICIATION AND EXTRACTION OF ORES IN IRON MINES (IN THE EXAMPLE OF TEBIN BULAK IRON MINE).

56. Maulenov, N., Joldasbayeva, A., Amanbaev, N., & Mnajatdinov, D. (2023). DETERMINATION OF VIBRATIONS CAUSED BY BLASTING PROCESSES IN OPEN PIT MINING AT MINING ENTERPRISES.

57. Maulenov, N., Joldasbayeva, A., O'razmatov, J., & Mnajatdinov, D. (2023). MOBILE TECHNOLOGICAL METHODS OF SAFETY MANAGEMENT IN SURFACE MINING.

58. Jumabayeva Guljalon Jaqsilikovna. (2023). CONTROL OF UNDERGROUND WATER IN THE MINE, DETECTION AND PREVENTION OF RISKS. *ACADEMIC RESEARCH IN MODERN SCIENCE*, 2(5), 159–166. <https://doi.org/10.5281/zenodo.7648010>

59. Утемисов А. О., Юлдашова Х. Б. К. СИСТЕМЫ АВТОМАТИЧЕСКОГО УПРАВЛЕНИЯ //Universum: технические науки. – 2022. – №. 5-2 (98). – С. 45-47.

60. Ametov Bayram Tursynbaevich, Uzakbaeva Akmaral Sulayman Kizi, & Allamuratov Guljamal Bisengali Kizi. (2022). Wind Mill and Solar Energy. *Texas Journal of Engineering and Technology*, 15, 178–179. Retrieved from <https://zienjournals.com/index.php/tjet/article/view/3068>

61. Аметов, Б. Т. (2021). Возникновение И Распространение Ударной Волны В Твердом Теле.IJTIMOIY FANLARDA INNOVASIYA ONLAYN ILMIY JURNALI,1(6), 42-44.

62. Аметов, Б. Т., Султанбаев, А. П., & Жангабаев, А. К. (2021). ВОЗМОЖНОСТИ И ПРОБЛЕМЫ ИСПОЛЬЗОВАНИЯ ВОЗОБНОВЛЯЕМЫХ ИСТОЧНИКОВ ЭНЕРГИИ. InКОНКУРС МОЛОДЫХ УЧЁНЫХ(pp. 72-74).



63. Tursynbaevich, A. B., Kizi, U. A. S., & Kizi, A. G. B. (2022). Wind Mill and Solar Energy. *Texas Journal of Engineering and Technology*, 15, 178-180.

64. АМЕТОВ Б. Т., АМИДУЛЛАЕВА Ю. Б. К., КИЗИ И. О. И. РАДИАЦИОННО-СТИМУЛИРОВАННОЕ ИЗМЕНЕНИЕ ОПТИЧЕСКИХ ХАРАКТЕРИСТИК КВАНТОВО-РАЗМЕРНЫХ СТРУКТУР СОЕДИНЕНИЙ A2B6 //Studies in Economics and Education in the Modern World. – 2022. – Т. 1. – №. 9.

65. АМЕТОВ Б. Т., КИЗИ А. М. М., КИЗИ К. А. Ж. ВЛИЯНИЕ МИКРОВОЛНОВОЙ ОБРАБОТКИ НА СВОЙСТВА АРСЕНИДГАЛЛИЕВЫХ ДИОДНЫХ СТРУКТУР С БАРЬЕРОМ ШОТТКИ //ЛУЧШАЯ НАУЧНАЯ СТАТЬЯ 2022. – 2022. – С. 8-10.

66. Бубякин М. Ю. ИСПОЛЬЗОВАНИЕ 3D ПРИНТЕРА ДЛЯ АДДИТИВНОГО ИЗГОТОВЛЕНИЯ ДЕТАЛЕЙ //КОНКУРС МОЛОДЫХ УЧЁНЫХ. – 2021. – С. 55-60.

67. Аметов Б. Т. ОБРАЗОВАНИЕ СТРУКТУРЫ ТЕ-CDTE СО СВОЙСТВОМ ЭЛЕКТРОННОГО ПЕРЕКЛЮЧЕНИЯ ПРИ ИМПУЛЬСНОМ ЛАЗЕРНОМ ОБЛУЧЕНИИ CDTE //Интернаука. – 2021. – Т. 10. – №. 186 часть 2. – С. 18.

68. A.A. Eshmuratova. (2022). MATCAD DASTURIDAN FOYDALANIB IKKI VA UCH O'LCHOVLI GRAFIKLARNI QURISH . *Journal of Integrated Education and Research*, 1(5), 534-539. Retrieved from <https://ojs.rmasav.com/index.php/ojs/article/view/341>

69. Tolibayev Y. et al. WITH CHARGE MELTING METHODS AND LOW METAL CONTENT IN THE FURNACE EFFECT OF ELECTRODES //Международная конференция академических наук. – 2023. – Т. 2. – №. 2. – С. 151-160.

70. Tolibayev Y. et al. ENVIRONMENTALLY FRIENDLY METHODS OF MINING METAL ORES //Академические исследования в современной науке. – 2023. – Т. 2. – №. 7. – С. 45-56.

71. Tolibayev Y. et al. METHODS OF ENSURING THE INCREASE IN THE QUALITY OF EXTRACTION OF NON-FERROUS, RARE, RARE EARTH METALS //Science and innovation in the education system. – 2023. – Т. 2. – №. 3. – С. 22-31.

72. Tolibayev Y. et al. DISADVANTAGES OF TECHNOLOGICAL AUTOMATION IN METAL MELTING //Development and innovations in science. – 2023. – Т. 2. – №. 2. – С. 136-146.

73. Tolibayev Y. et al. IN METALLURGICAL PROCESS MODELING SYSTEM HIGH TEMPERATURE COPPER REFINING PROCESSES //Models and methods in modern science. – 2023. – Т. 2. – №. 3. – С. 12-22.

74. O'telbayeva, M., & O'telbayev, A. (2023). EXPERIMENTAL WORKS BASED ON ADVANCED, PEDAGOGICAL-PSYCHOLOGICAL AND MODERN METHODS OF TEACHING CHEMISTRY AT SCHOOL.

75. Ravshanov, Z., Ergasheva, Z., Maxsitaliyeva, L., Pardaev, S., & O'telbayev, A. (2022). 3D Technological System of Management of Geological Exploration Processes of Mining Enterprises.

76. Sarsenbaeva, H., & Utemisov, A. (2018). TA'LIM JARAYONLARIDA INTERFAOL USULLARDAN FOYDALANISH YO'LLARI.

77. Ильясов, А., & Утемисов, А. (2018). ИННОВАЦИОН ТЕХНОЛОГИЯЛАР АСОСИДА ТАЪЛИМНИ ТАШКИЛ ЭТИШ ШАКЛЛАРИ ВА ТУРЛАРИ.

78. Utemisov, A. (2016). TA'LIM JARAYONIGA TEXNOLOGIK YONDASHUV MAZMUNI.

79. Utemisov, A. (2016). Педагогик фаолиятни технологиялаштириш – ижтимоий заруроят.



80. Utemisov, A. (2017). ЭЛЕКТРОН ДАРСЛИК ЗАМОНАВИЙ ҮҚУВ ЖАРАЁНИНИНГ ЭНГ АСОСИЙ ЭЛЕМЕНТИ.